

Sistemi magnetici

Magnetic systems

Systèmes magnétiques

Sistemas magnéticos

BIANCHI
TECHNOLOGY FOR PRECAST



Sistemi magnetici

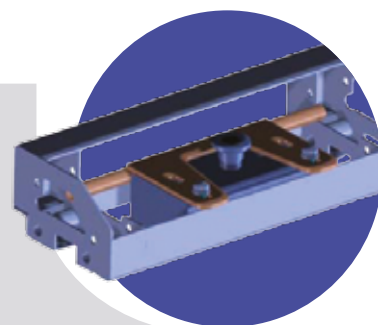
Magnete Bi-block

Magnet Bi-block
Aimant Bi-block
Iman Bi-block



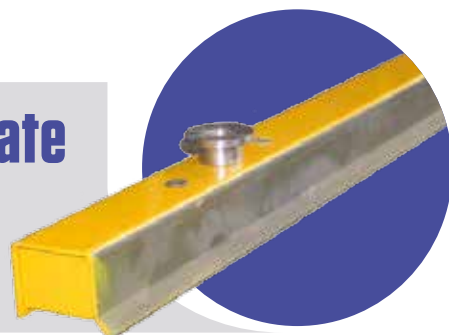
Light shuttering misure standard

Light shuttering standard size
Coffrage rapide mesures standard
Porta lateral liviano medidas



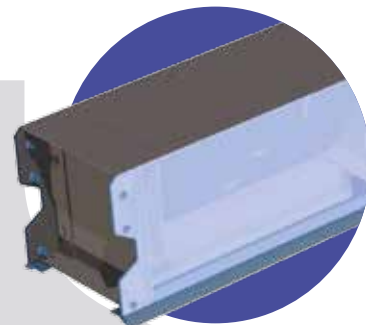
Sponde magnetiche componibili ribassate Serie leggera

Marked down modular metallic sides - Light serie
Rives magnétiques modulaires surbaisées - Série légère
Laterales magnéticos componibles rebajados - Serie liviana



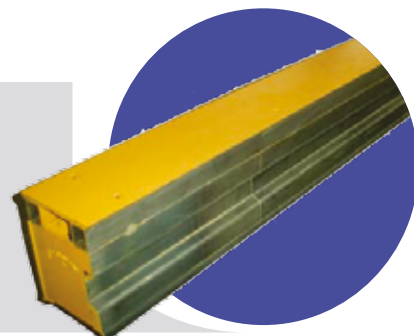
Separatori magnetici modulari

Modular magnetic separators
Séparateurs magnétiques modulaires
Separadores magnéticos modulares



Sponde magnetiche

Metallic sides
Rives métalliques
Laterales metalicos





La nuova generazione di magneti denominata commercialmente BI-BLOCK, già si è fatta notare per potenza, facilità di impiego e flessibilità nelle applicazioni. Ampia è la gamma di scelta dei magneti, essi sono in grado di coprire una vasta varietà di impieghi, infatti dal più piccolo avente portata pari a 600 kg si passa al magnete da 1300 kg, quindi è disponibile il magnete da 2000 kg, il più versatile della serie ideale per qualsiasi tipo di applicazione, per arrivare al magnete da 2450 kg il magnete più potente della serie ideale per tutte quelle applicazioni in cui la forza di adesione è fondamentale.



The new generation of magnets, known as BI-BLOCK, has been noted for power, ease of use and flexibility in applications.

There is a wide range of magnets to cover a wide variety of applications, from the smallest with adhesion strength of 600 kg, then 1300 kg and the 2000 kg, the most versatile of the series, ideal for any type of application, to the magnet of 2450 kg, the most powerful and ideal for all those applications in which the force of adhesion is crucial.



La nouvelle génération d'aimants commercialement dénommée BI-BLOCK s'est fait remarquer pour sa puissance, sa facilité d'emploi et sa souplesse dans les applications. La gamme de choix des aimants, est apte à couvrir une variété vaste d'emplois: du plus petit avec une force d'adhérence de 600kgs on passe à l'aimant de 1300kgs et l'aimant de 2000kgs, le plus universel de la série, idéal pour tout type d'application, pour arriver à l'aimant de 2450 kgs, le plus puissant de la série, idéal pour toutes ces applications dans lesquelles la force d'adhérence est fondamentale.

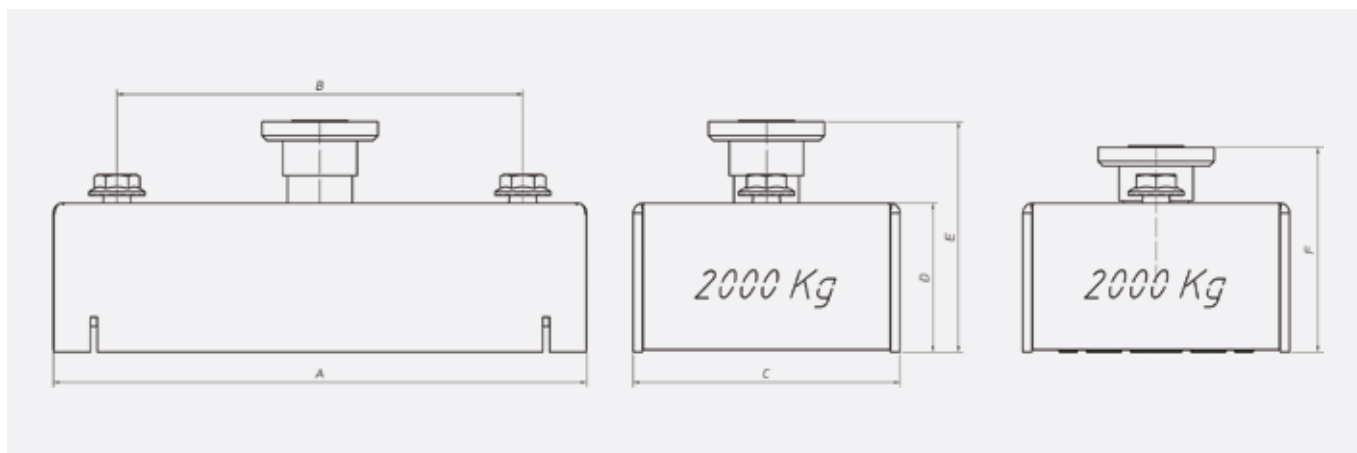


La nueva generación de imanes denominada comercialmente BI-BLOCK, se ha destacado por su potencia, facilidad de empleo y flexibilidad en las aplicaciones.

Amplia es la gama de elección de los imanes, son capaces de cubrir una gran variedad de empleos, desde el más pequeño con fuerza de adherencia de 600 kg se pasa al iman de 1300 kg, luego se dispone del iman de 2000 kg, el más versátil de la serie, ideal para cualquier tipo de aplicación, para llegar al iman de 2450 kg, el más potente de la serie ideal para todas aquellas aplicaciones en las cuales la fuerza de adherencia es fundamental.

BI-BLOCK SERIE STANDARD




BI-BLOCK STANDARD SERIE . BI-BLOCK SERIE STANDARD . BI-BLOCK SERIE ESTÁNDAR







CODICE CODE CODE CODIGO	MODELLO MODEL MODELE MODELO	FORZA DI ADESIONE ADHESION FORCE FORCE D'ADHÉRENCE FUERZA DE ADHESION [Kg]	DIMENSIONI - DIMENSIONS DIMENSIONS - DIMENSIONES [mm]					
			A	B	C	D	E	F
84.0000800	BI-BLOCK 600	600	170	132	70	54	85	76
84.0000801	BI-BLOCK 900	900	170	115	70	64	99	88
84.0000802	BI-BLOCK 1300	1300	230	175	70	64	99	88
84.0000806	BI-BLOCK 2000	2000	230	175	115	64	99	88
84.0000808	BI-BLOCK 2450	2450	270	215.5	115	64	99	88





 Bloccaggio di sponde
"Bi-Block" used with "Super Light"
 *Blocage des rives*
 *Blocaje de laterales*



 Bloccaggio sponde verticali
 *"Bi-Block" used with wooden board corner forming Accessory*
 *Blocage de rives vertical*
 *Blocaje de laterales verticales*



 Bloccaggio sponde in legno
 *Locking timber sides*
 *Blocage de rives en bois*
 *Blocaje de laterales de madera*

BI-BLOCK SERIE "S"

BI-BLOCK "S" SERIE . BI-BLOCK SERIE "S" . BI-BLOCK SERIE "S"



I magneti della serie "S" sono la soluzione ideale per tutti quegli impieghi in cui gli spessori sono ridotti e gli ingombri in altezza sono fondamentali.



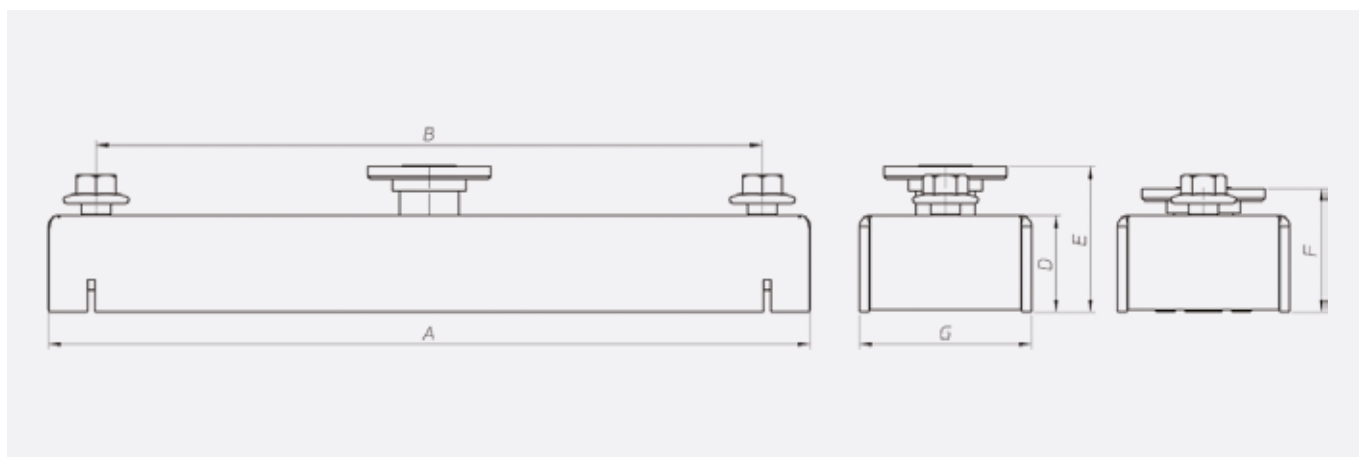
The magnets of the "S" series are the ideal solution in all the areas where a lower profile is required.



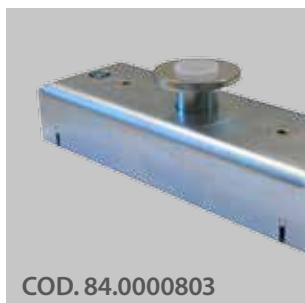
Les aimants de la série "S" sont la solution idéale pour toutes les utilisations où les épaisseurs sont réduites et où les contraintes de hauteur sont la clé.



Los imanes de la serie "S" son la solución ideal para todas aquellas aplicaciones en las cuales los espesores son reducidos y la ocupación en altura son fundamentales.



CODICE CODE CODE CODIGO	MODELLO MODEL MODELE MODELO	FORZA DI ADESIONE ADHESION FORCE FORCE D'ADHÉRENCE FUERZA DE ADHESION [Kg]	DIMENSIONI - DIMENSIONS DIMENSIONS - DIMENSIONES [mm]					
			A	B	C	D	E	F
84.0000803	BI-BLOCK 600 "S"	600	210	170	70	39	59	50
84.0000805	BI-BLOCK 900 "S"	900	255	215	70	39	59	50
84.0000804	BI-BLOCK 1300 "S"	1300	310	270	70	39	59	50



COD. 84.0000803







COD. 84.0000805







COD. 84.0000804









 Bloccaggio sponde con altezza 50 mm
 "Series S" used with 50mm high shutter
 Blocage de rive avec hauteur 50 mm
 Blocaje laterales con altura 50 mm







 Bloccaggio inserti finestra
 "Series S" used to hold window insert
 Blocage réservation pour fenêtres
 Blocaje insertos de ventana



 Bloccaggio inserti porte
 "Series S" used to hold door insert
 Blocage réservation pour porte
 Blocaje insertos de puerta

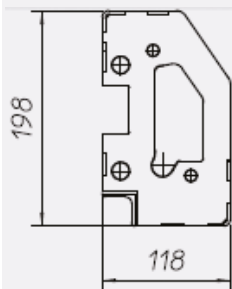


 Bloccaggio sponde verticali
 "Series S" used to hold shutter vertically
 Blocage rives verticales
 Blocaje insertos de puerta

LIGHT SHUTTERING MISURE STANDARD

LIGHT SHUTTERING STANDARD SIZE . COFFRAGE RAPIDE MESURES STANDARD . ENCOFRADO LIGERO PARA MEDIDAS ÉSTANDARD

120x200



L = 500mm



L = 1000mm



L = 1500mm



L = 2000mm



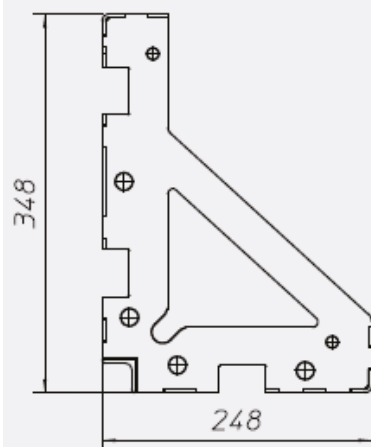
L = 2500mm



L = 3000mm



250x350



L = 500mm



L = 1000mm



L = 1500mm



L = 2000mm



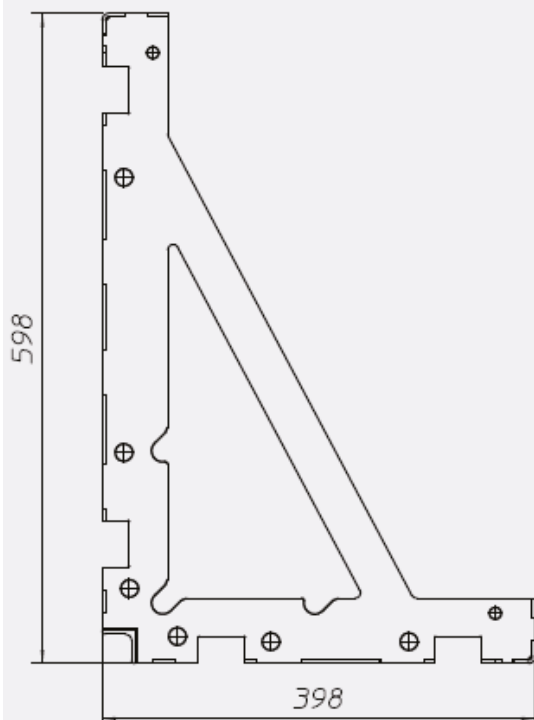
L = 2500mm



L = 3000mm



400x600



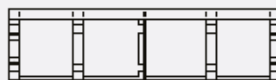
L = 500mm



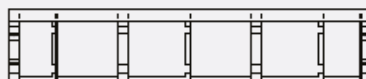
L = 1000mm



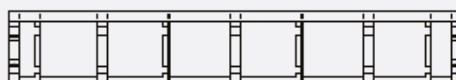
L = 1500mm



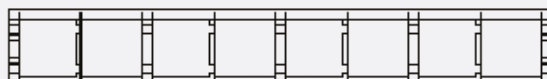
L = 2000mm



L = 2500mm



L = 3000mm





Porta sponda leggero - Misura 120x200



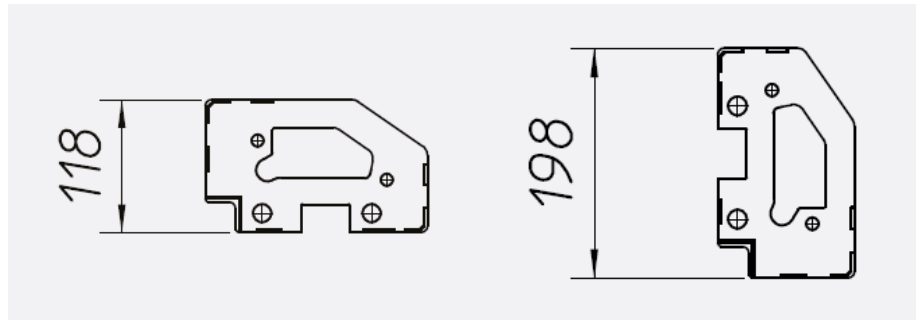
Light Shuttering - Size 120x200



Coffrage rapide - Mesures 120x200



Porta lateral liviano - Medida 120x200



Porta sponda leggero - Misura 250x350



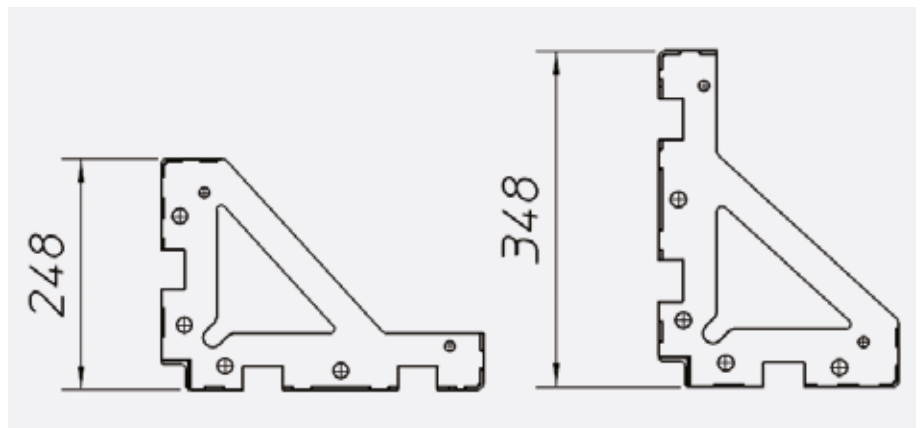
Light Shuttering - Size 250x350



Coffrage rapide - Mesures 250x350



Porta lateral liviano - Medida 250x350



Porta sponda leggero - Misura 400x600



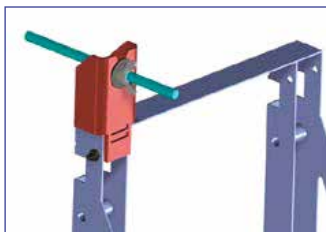
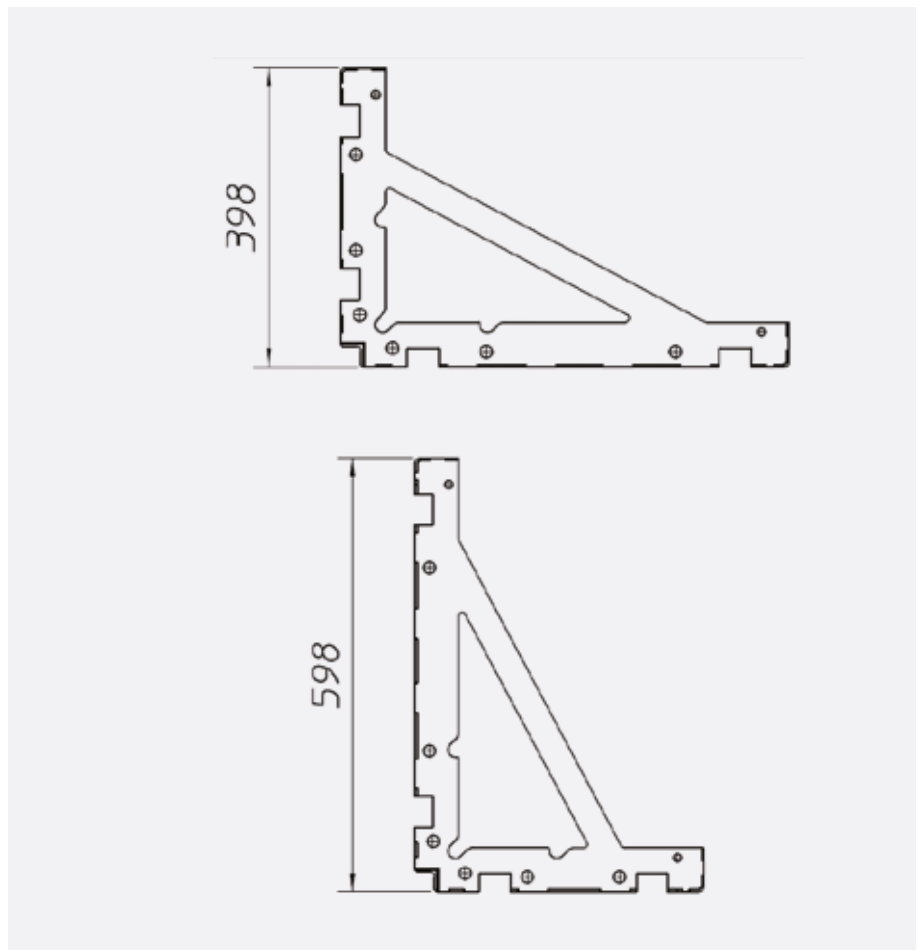
Light Shuttering - Size 400x600



Coffrage rapide - Mesures 400x600



Porta lateral liviano - Medida 400x600



Morsetto superiore di tenuta



Upper clamp



Verrouillage supérieur d'étanchéité



Mordillo superior de tenuta

ESEMPI, APPLICAZIONI

EXEMPLES, APPLICATIONS . EXEMPLOS, APLICACIONES . EJEMPLOS, APLICACIONES



Applicazione con pannello di legno



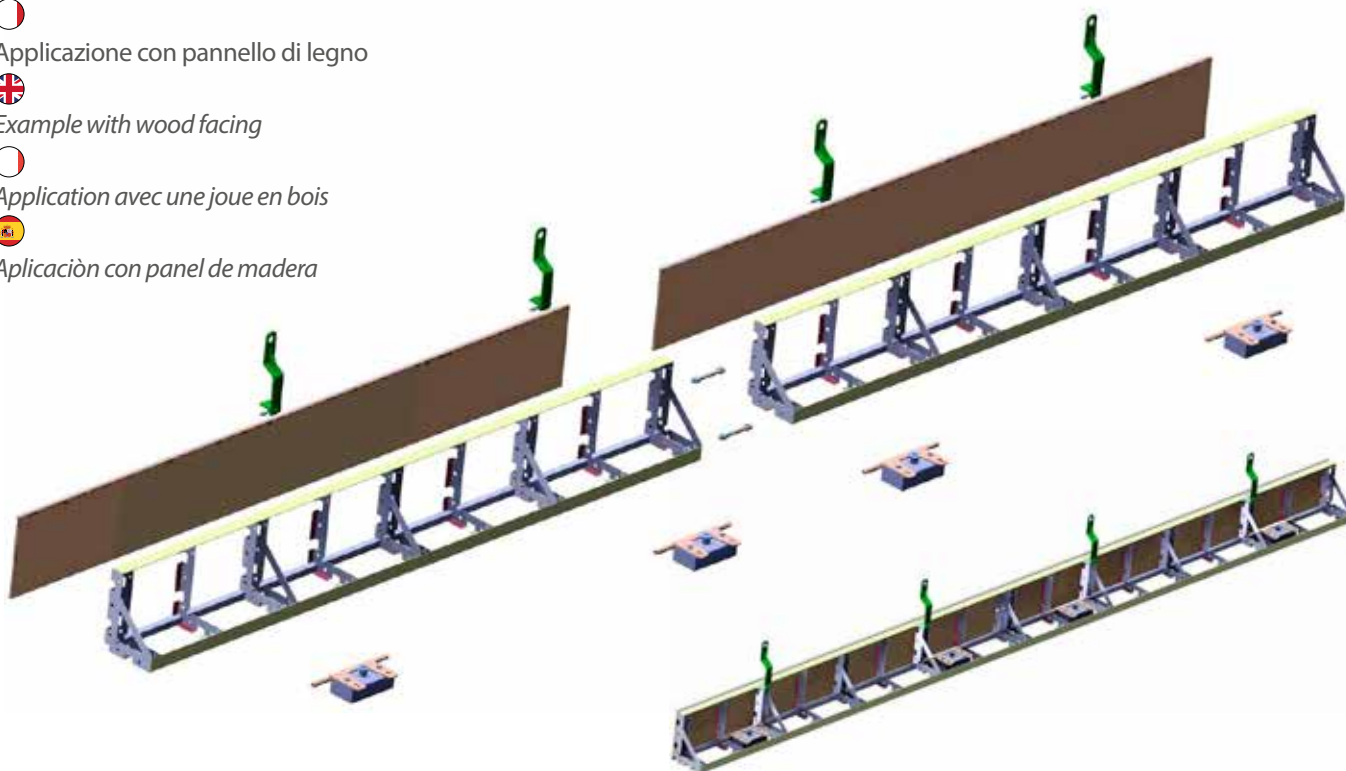
Example with wood facing



Application avec une joue en bois



Aplicaciòn con panel de madera



Applicazione con fodera in acciaio



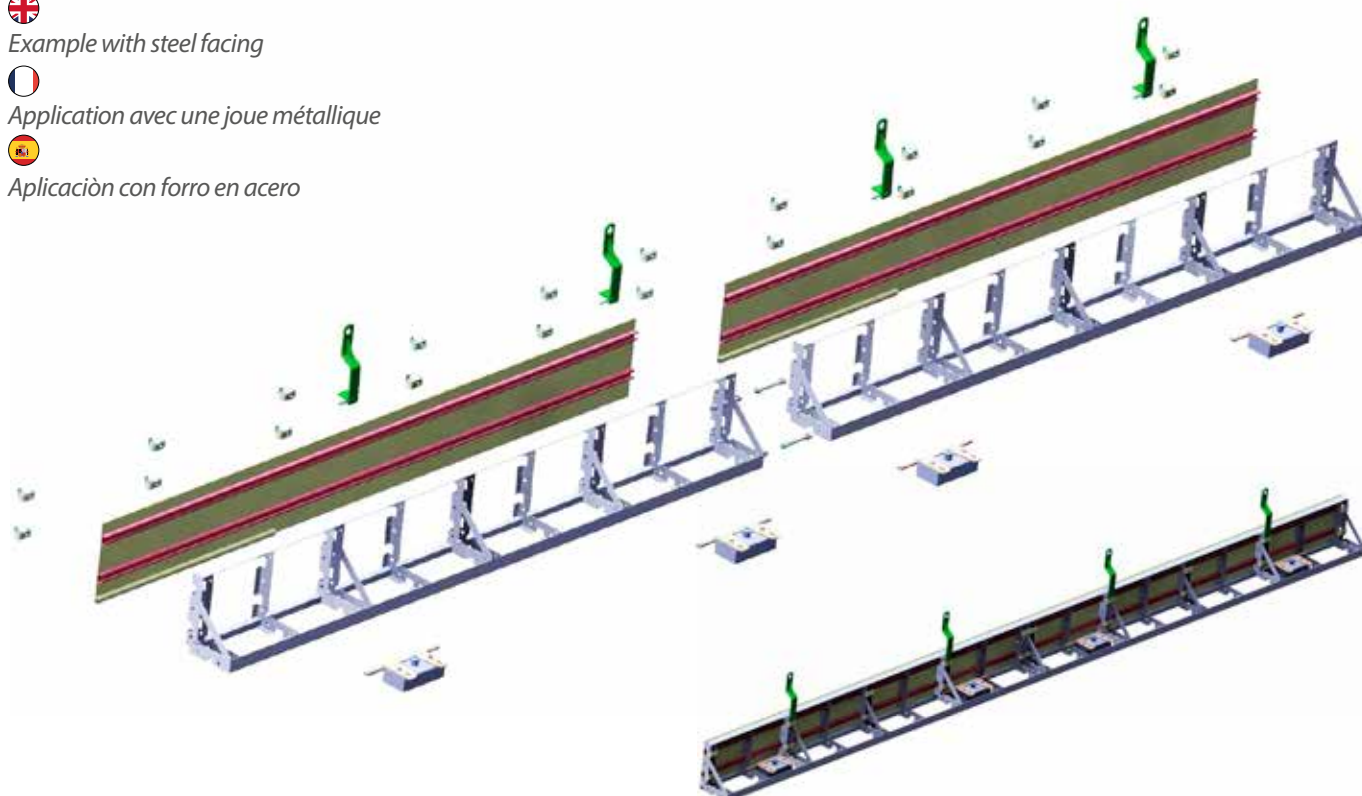
Example with steel facing



Application avec une joue métallique



Aplicaciòn con forro en acero





Pannello di legno



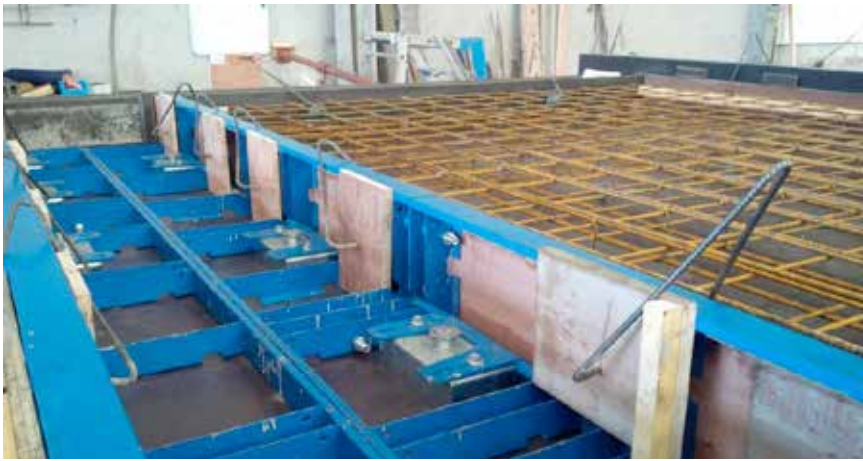
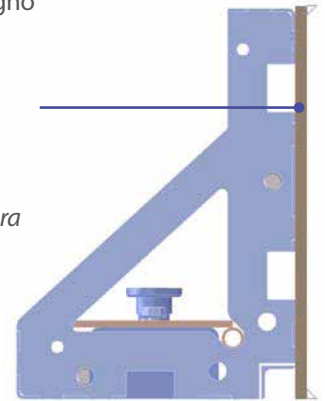
Wood panel



Joue en bois



Panel de madera



Fori per viti per legno



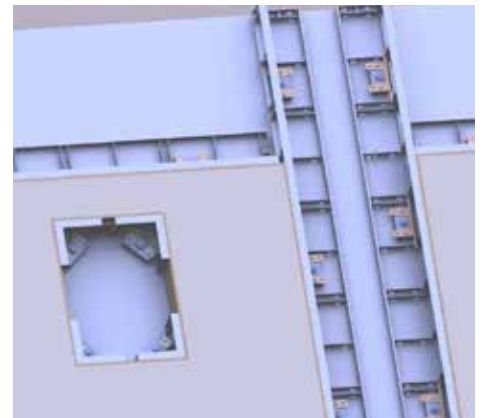
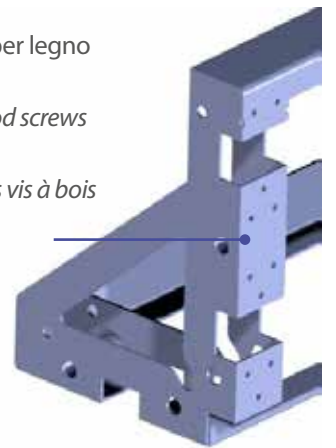
Holes for wood screws



Trous pour les vis à bois



Orificios para bulones madera



PORTA SPONDA LEGGERO APPLICAZIONE CON FODERA IN ACCIAIO - ESEMPI

LIGHT SHUTTERING - APPLICATION WITH STEEL LINER - EXAMPLES . COFFRAGE RAPIDE - APPLICATION AVEC JOUE METALLIQUE - EXEMPLE . PORTA LATERAL LIVIANO - APLICACION CON FORRO EN ACERO - EJEMPLOS

Applicazione con profilo a "C" saldato alla fodera

Examples with "C" profile welded steel facing . Application avec profilé "C" soudé à la joue . Aplicación con perfil en "C" soldado al forro



Fodera piana in acciaio con triangolo superiore in acciaio saldato, inferiore in acciaio saldato e guarnizione di tenuta inferiore.



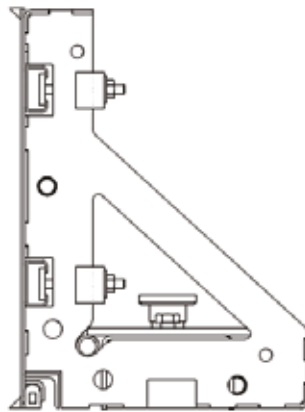
Flat steel facing with upper and lower welded steel chamfer and lower sealing gasket.



Joue plate métallique avec chanfreins supérieur et inférieur, soudés et avec joint d'étanchéité



Forro en acero plano con triangulo superior en acero saldato, inferior en acero soldado y junta de tenuta inferior.



Fodera in acciaio per femmina sul pannello con guarnizione di tenuta inferiore per smusso.



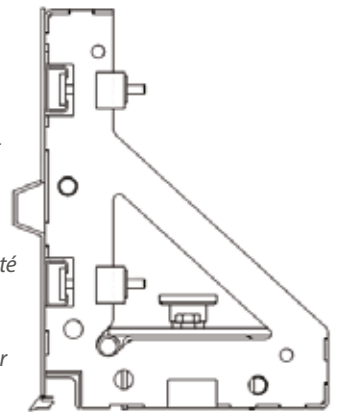
Steel facing with female profile on panel with lower sealing gasket for chamfer.



Joue métallique avec engravure femelle et joint inférieur d'étanchéité



Forro en acero para hembra sobre el panel con junta de tenuta inferior para chaflán.



Fodera in acciaio per maschio sul pannello con guarnizione di tenuta inferiore per smusso.



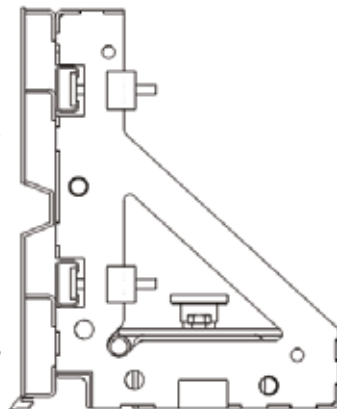
Steel facing with male profile on panel with lower sealing gasket for chamfer.



Joue métallique avec engravure mâle et joint inférieur d'étanchéité.



Forro en acero para macho sobre el panel con junta de tenuta inferior para chaflán.



Fodera piana in acciaio con triangolo superiore in acciaio saldato, e guarnizione di tenuta inferiore per smusso.



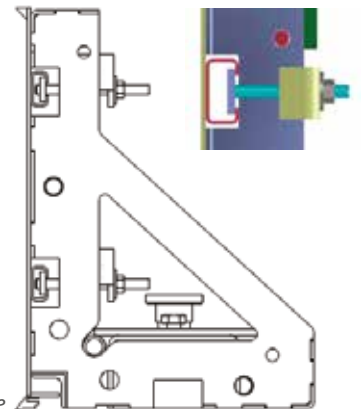
Steel flat facing with upper welded steel chamfer and lower sealing gasket for chamfer.



Joue plate métallique avec chanfreins supérieur, et inférieur.

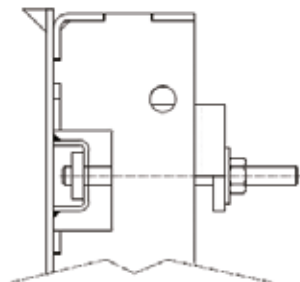
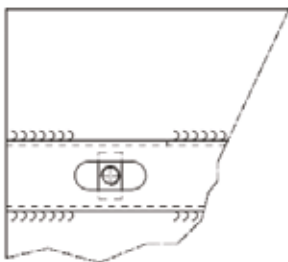


Forro en acero plano con triangolo superior en acero soldado, y junta de tenuta inferior para chaflán.



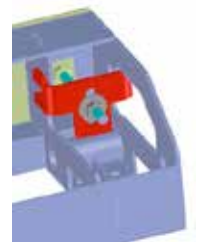
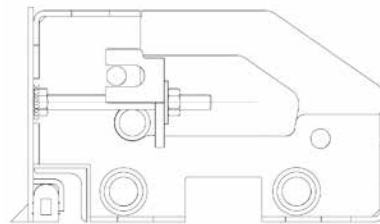
Applicazione con lamiera asolata, piegata a "U" e saldata alla fodera

Example of "U"- shaped profile slotted and welded to the steel facing . Application avec profilé U soudé à la joue métallique . Aplicación con chapa ranurada, doblada en "U" y soldada al forro



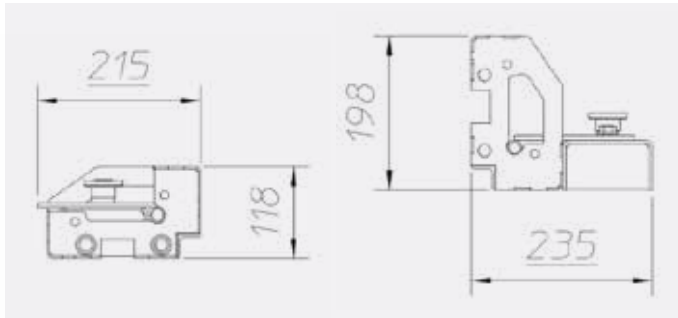
Applicazione con dado saldato alla fodera

Application with nut welded to the facing . Application avec écrou soudé à la joue . Aplicación con tuerca soldada al forro



SUPPORTI DI BLOCCAGGIO PER MAGNETE

LOCKING FOR MAGNET SUPPORTS . SUPPORT DE BLOCAGE PAR AIMANT . SOPORTES DE BLOCAJE PARA MAGNETOS



Supporto per porta sponda leggero tipo - 120x200 e 250x350



Support for Light Shuttering type - 120x200 and 250x350



Support pour coffrage rapide - 120x200 et 250x350



Soporte para porta lateral liviano - 120x200 y 250x350



Supporto per porta sponda leggero tipo 400x600



Support for Light Shuttering type 400x600



Support pour coffrage rapide 400x600



Soporte para porta lateral liviano tipo 400x600

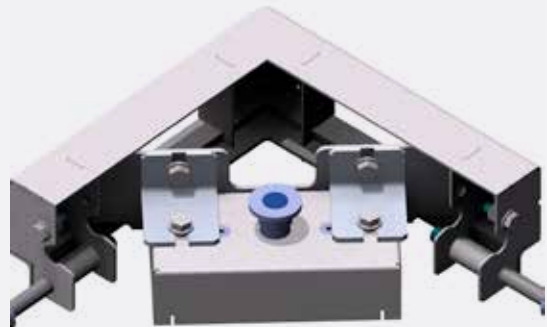
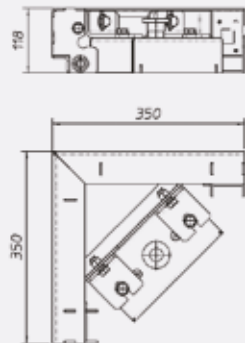


INCLUSO INCLUDED INCLUS INCLUIDO	ESCLUSO EXCLUDED EXCLUS EXCLUIDO
Supporto Support Support Soporte	Magnete Bi-Block 2000 kg Magnet Bi-Block 2000 kg Aimant Bi-Block 2000 kg Magneto Bi-Block 2000 kg
Viti di fissaggio a magnete Magnet fixing screw Vis de fixation sur l'aimant Bulon fijado a magnetos	-

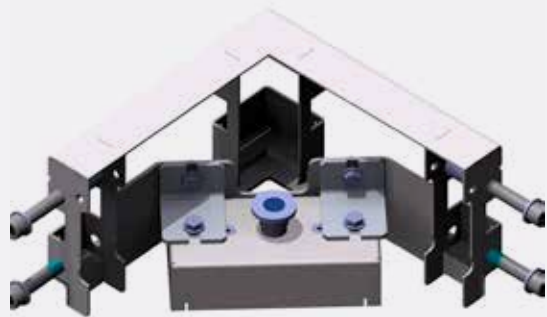
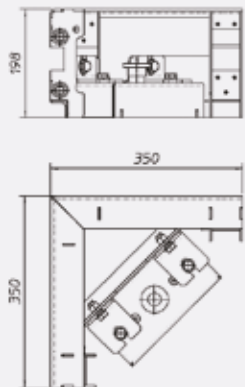
ELEMENTO ANGOLO 90°

90° CORNER UNIT . ELEMENT D'ANGLE 90° . ELEMENTO ANGULO 90°

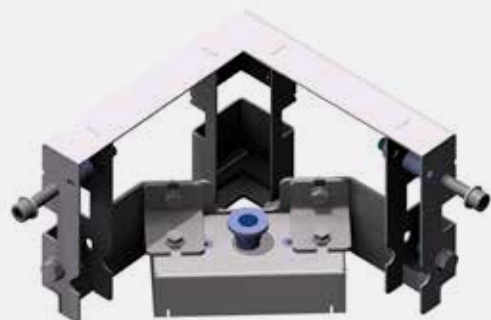
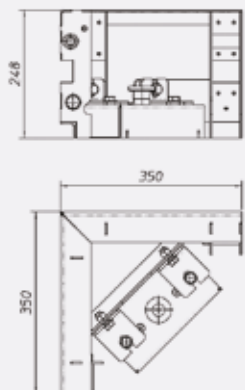
H = 120



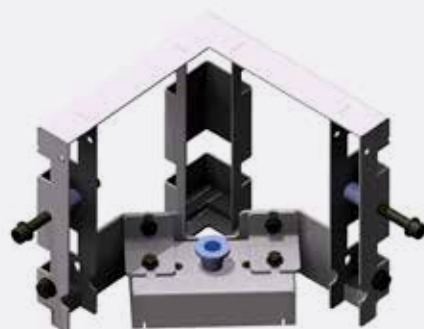
H = 200

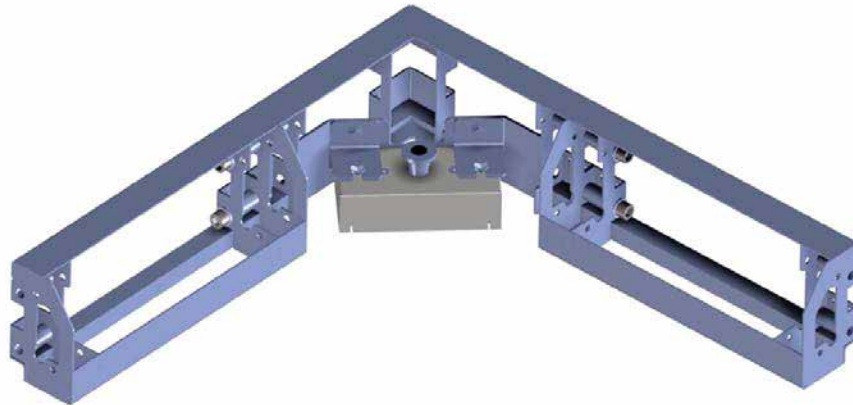


H = 250



H = 350





Porta sponda - Elemento angolo 90°



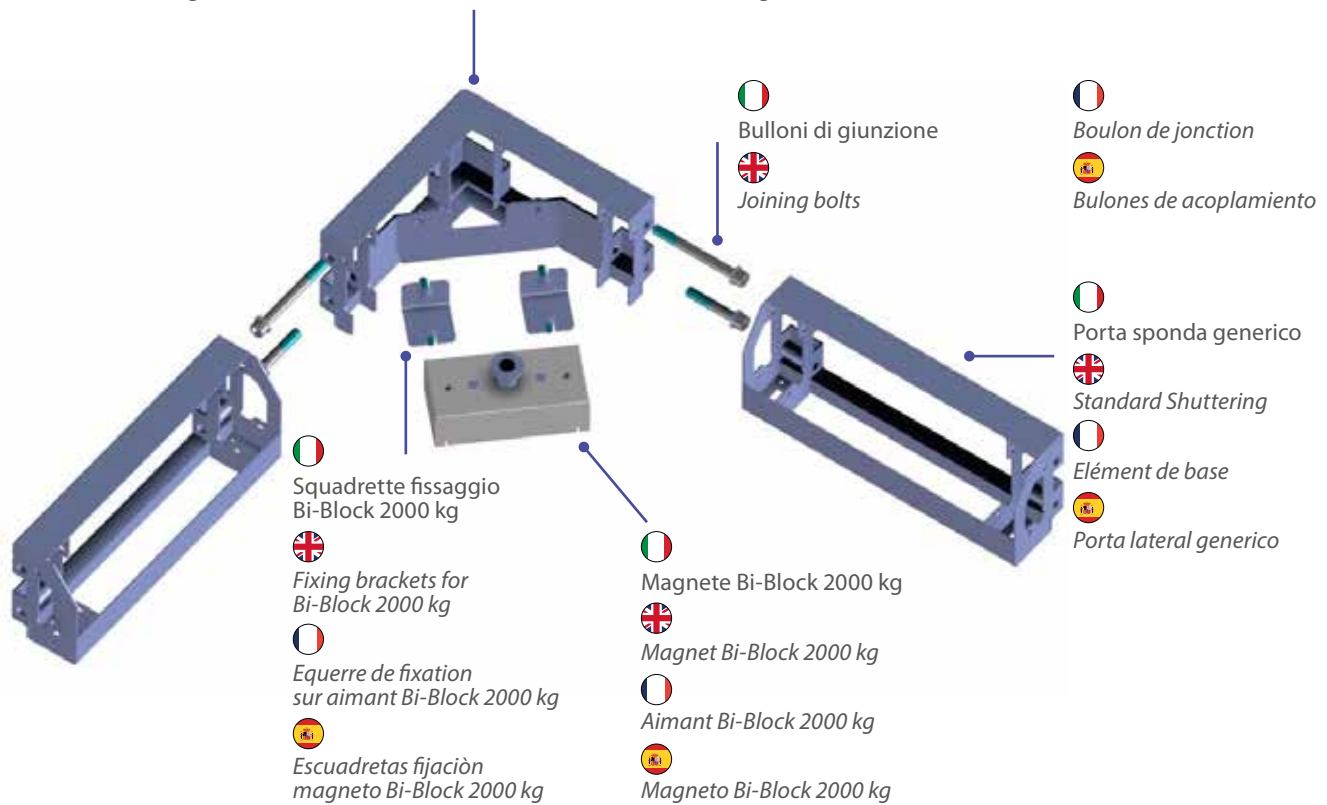
Shuttering - 90° corner unit



Coffrage rapide - Élément d'angle 90°



Porta lateral - Elemento angolo 90°



Bulloni di giunzione



Joining bolts



Boulon de jonction



Bulones de acoplamiento



Squadrette fissaggio Bi-Block 2000 kg



Fixing brackets for Bi-Block 2000 kg



Equerre de fixation sur aimant Bi-Block 2000 kg



Escuadretas fijación magneto Bi-Block 2000 kg



Magnete Bi-Block 2000 kg



Magnet Bi-Block 2000 kg



Aimant Bi-Block 2000 kg



Magneto Bi-Block 2000 kg



Porta sponda generico



Standard Shuttering



Elément de base



Porta lateral generico



ESEMPI, APPLICAZIONI

Exemples, applications - Exemples, applications - Ejemplos, aplicaciones





SPONDE MAGNETICHE COMPONIBILI RIBASSATE SERIE LEGGERA

Marked down MODULAR METALLIC SIDES Light series . RIVES MAGNÉTIQUES MODULAIRES REBAISSÉES
Série Légère . LATERALES MAGNETICOS COMPONIBLES REBAJADOS Serie Liviana



Sponde magnetiche ribassate con altezza fino a 100 mm utilizzabili su piste predalles e per sezionamento di getti dritte, con uno o due smussi.



Lower magnetic sides with height up to 100 mm applicable for omnia (filigri) and for the variation in width of the concrete elements, straight, with one or two chamfers.



Rives magnétiques surbaissées avec hauteur jusqu'à 100mm utilisable sur pistes de prédalles et pour sectionnement des coulages, droites, avec un ou deux arrondis.



Laterales magneticos regajados con altura hasta 100 mm utilizables sobre pistas predalles y para seccionamientos de colados derechos, con uno o dos chaflanes.



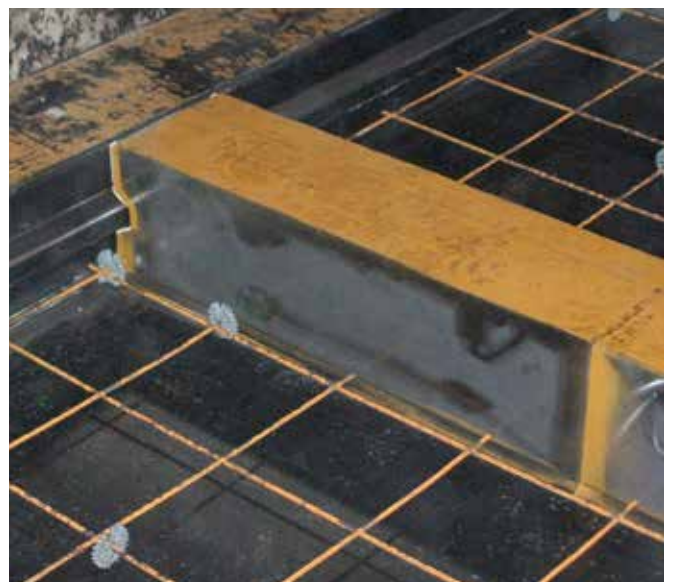
H (mm)	L (mm)	N° magneti BI-BLOCK 900
50	2000	2
	3000	2
	4000	2
60	2000	2
	3000	2
	4000	2
70	2000	2
	3000	2
	4000	2
80	2000	2
	3000	2
	4000	2
90	2000	2
	3000	2
	4000	2
100	2000	2
	3000	2
	4000	2



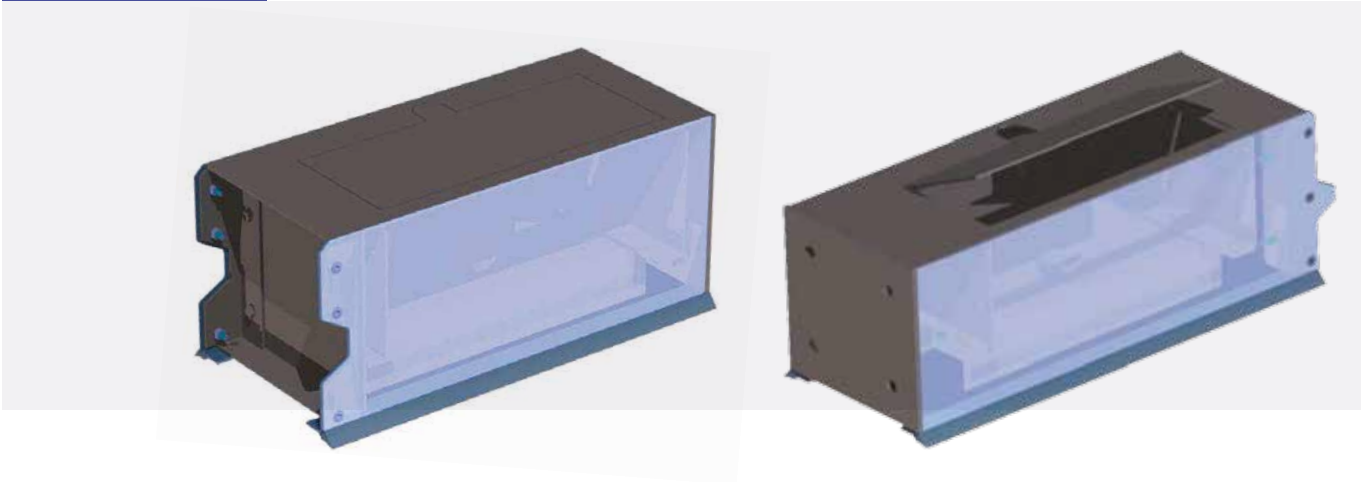
SEPARATORI MAGNETICI MODULARI

Modular magnetic separators . Separateurs magnetiques modulaires . Separadores magneticos modulares

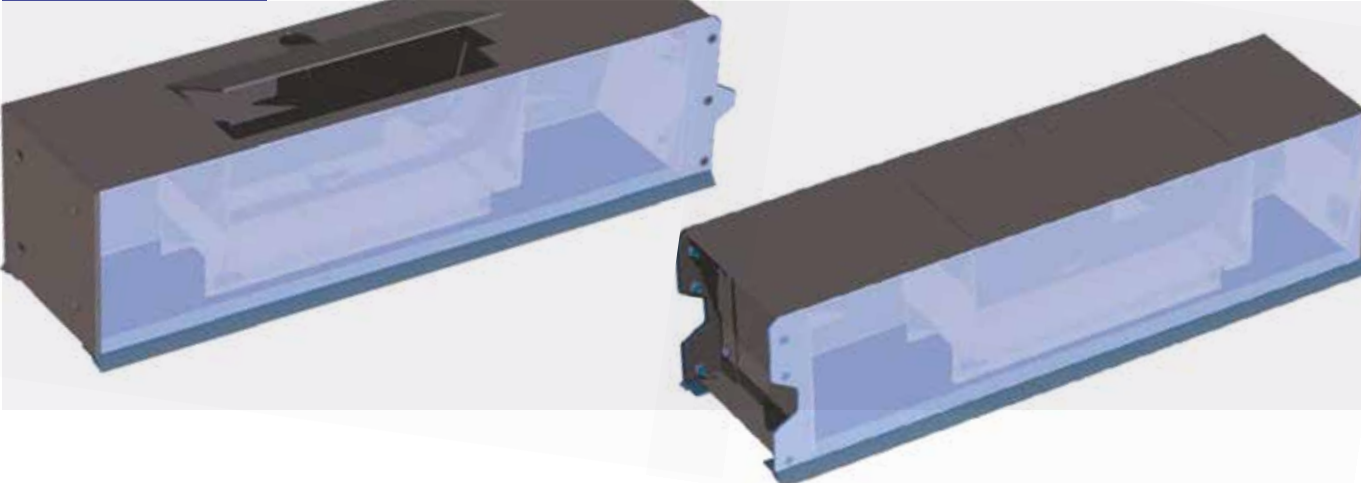
CODICE	MODELLO
84.0001000	M/F 1000-h120
84.0001001	M/F 1500-h120
84.0001006	M/F 2000-h120
84.0001016	M/F 1000-h160
84.0001018	M/F 1500-h160
84.0001020	M/F 2000-h160
84.0001002	M/F 1000-h200
84.0001008	M/F 1500-h200
84.0001014	M/F 2000-h200



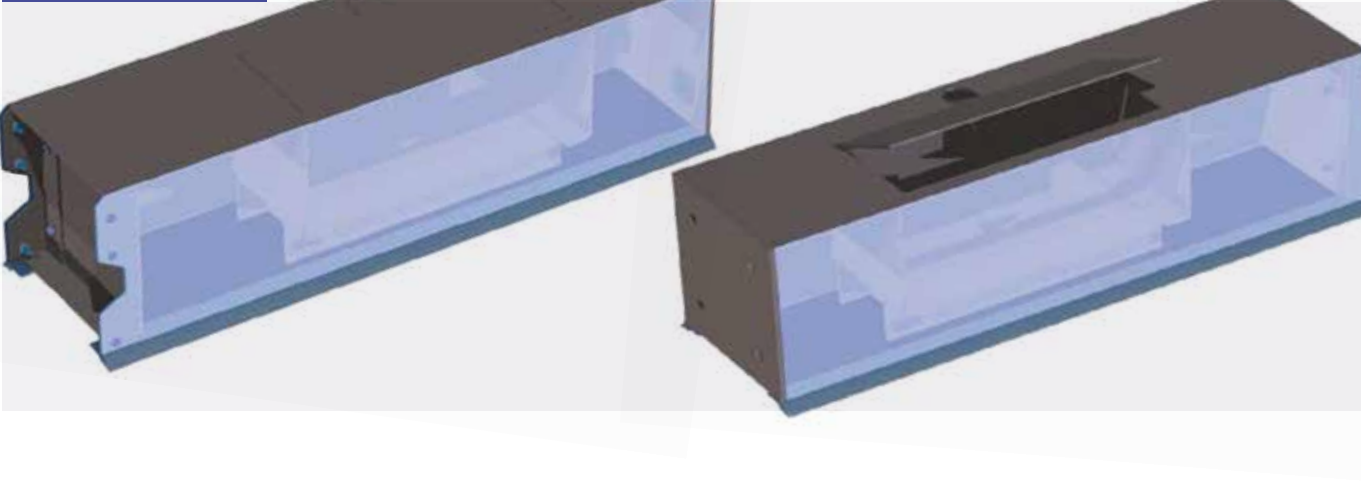
L = 1000 mm



L = 1500 mm

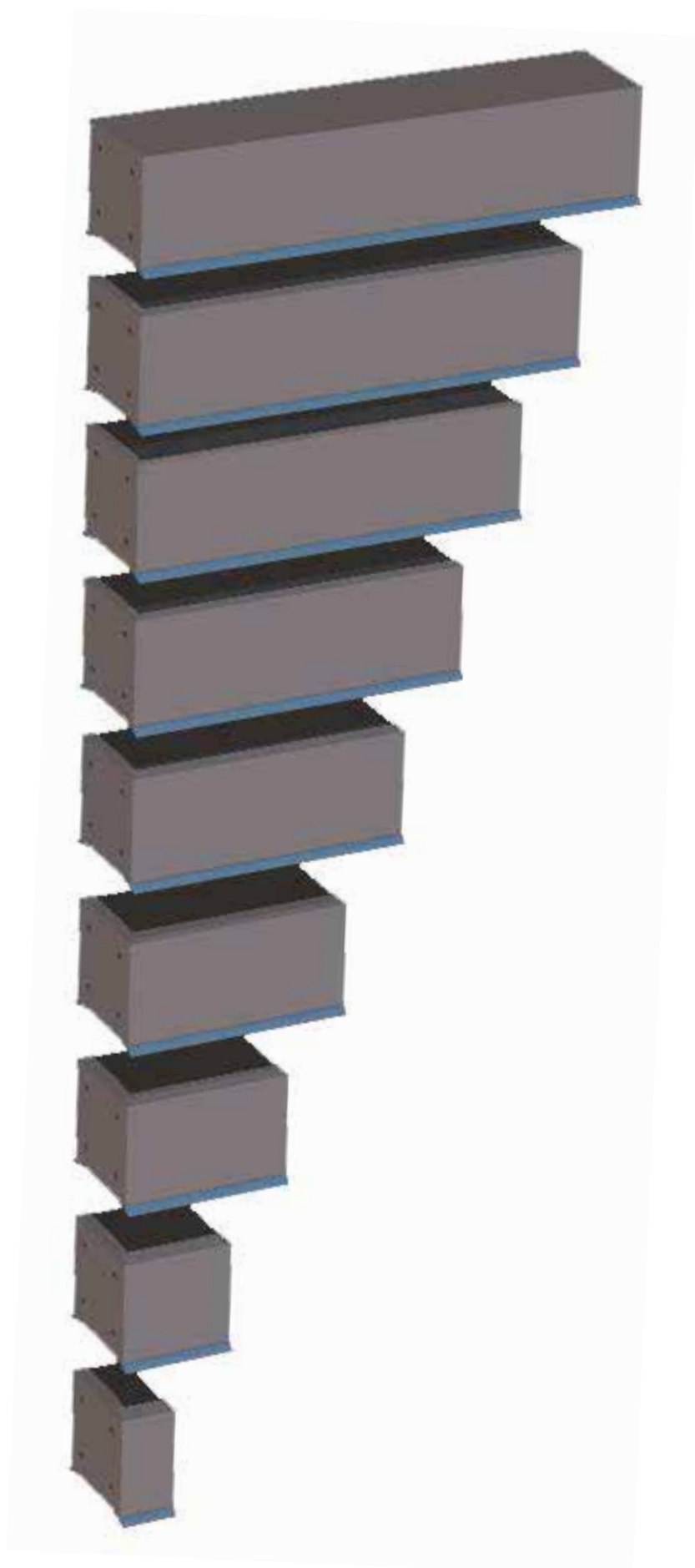


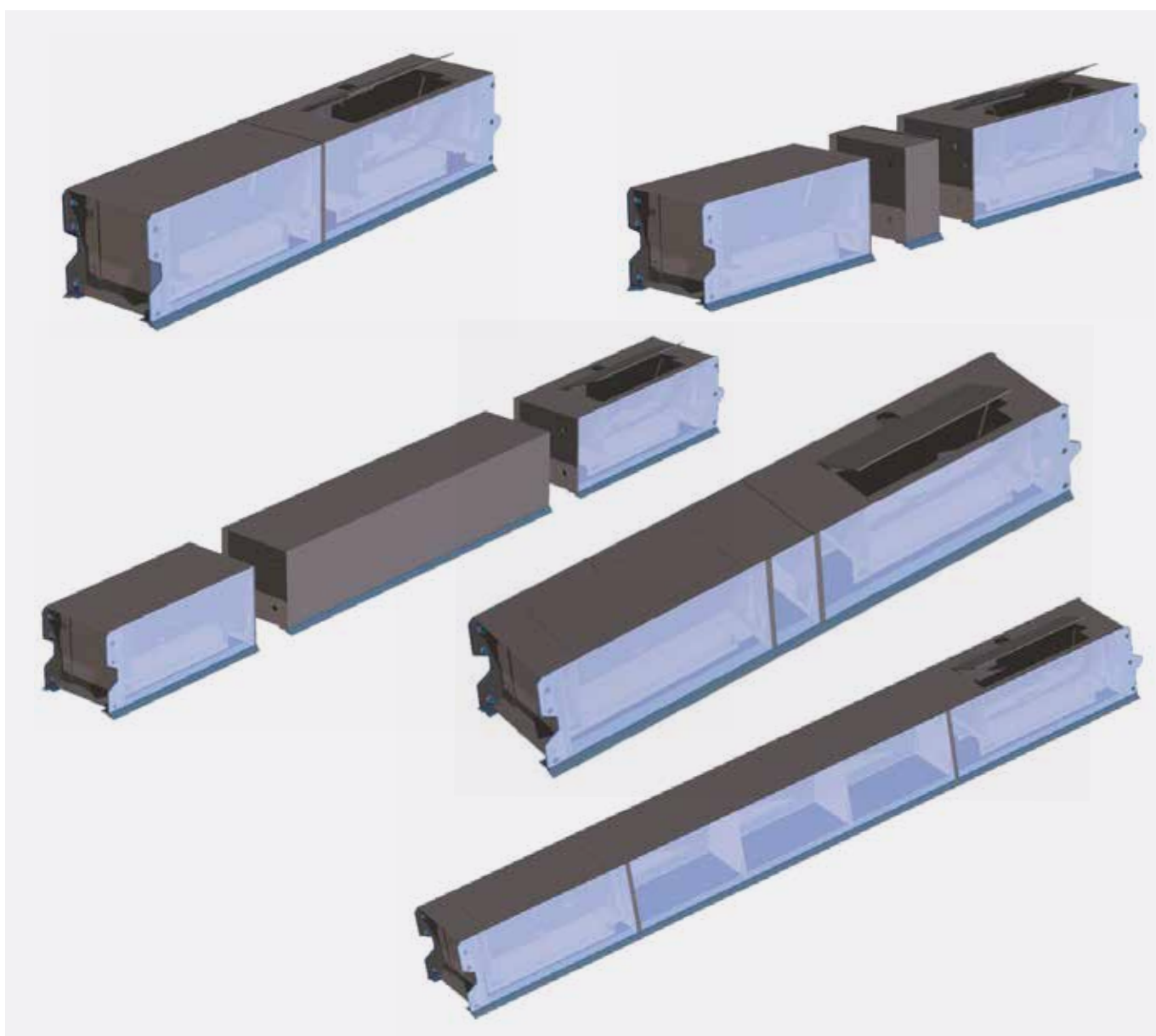
L = 2000 mm



MODULI INTERMEDI*INTERMEDIATE EXTENSIONS . MODULES INTERMEDIAIRES . MODULOS INTERMEDIOS*

CODICE	L (mm)	H (mm)
84.0001070	100	H 120
84.0001071	200	
84.0001072	300	
84.0001073	400	
84.0001074	500	
84.0001075	600	
84.0001076	700	
84.0001077	800	
84.0001078	900	
84.0001079	1000	
84.0001030	100	H 160
84.0001031	200	
84.0001032	300	
84.0001033	400	
84.0001034	500	
84.0001035	600	
84.0001036	700	
84.0001037	800	
84.0001038	900	
84.0001039	1000	
84.0001050	100	H 200
84.0001051	200	
84.0001052	300	
84.0001053	400	
84.0001054	500	
84.0001055	600	
84.0001056	700	
84.0001057	800	
84.0001058	900	
84.0001059	1000	





SPONDE MAGNETICHE

METALLIC SIDES . RIVES METALLIQUES . LATERALES METALICOS

H (mm)	L (mm)	N° magneti BI-BLOCK 900
120	2000	2
	3000	2
	4000	2
	5000	3
	6000	3
160	2000	2
	3000	2
	4000	2
	5000	3
	6000	3
200	2000	2
	3000	2
	4000	2
	5000	3
	6000	3



Sponda mag. L:2000 mm H-120 mm con sopralzo H=40mm quindi altezza sponda 160mm.



Magnetic side L:2000 mm H-120mm with raising H=40mm, so final height of side wall:160mm.



Rive magnétique L:2000mm H-120mm avec hauteur de la rive 160mm, et rehausse de 40mm.



Lateral mag. L :2000 mm con sobrealzado H-120mm por lo tanto altura del lateral 160mm.



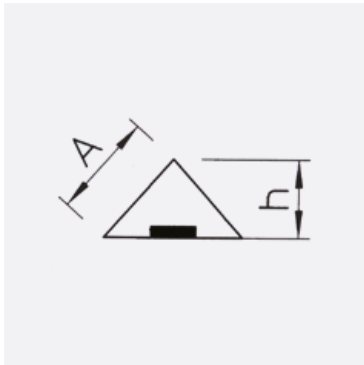
CODICE	L (mm)	H (mm)
84.0001550	100	H 120
84.0001551	200	
84.0001552	300	
84.0001553	400	
84.0001554	500	
84.0001555	600	
84.0001556	700	
84.0001557	800	
84.0001558	900	
84.0001559	1000	
84.0001560	1100	
84.0001561	1200	
84.0001562	1300	
84.0001563	1400	
84.0001564	1500	
84.0001565	100	H 160
84.0001566	200	
84.0001567	300	
84.0001568	400	
84.0001569	500	
84.0001570	600	
84.0001571	700	
84.0001572	800	
84.0001573	900	
84.0001574	1000	
84.0001575	1100	
84.0001576	1200	
84.0001577	1300	
84.0001578	1400	
84.0001579	1500	
84.0001580	100	H 200
84.0001581	200	
84.0001582	300	
84.0001583	400	
84.0001584	500	
84.0001585	600	
84.0001586	700	
84.0001587	800	
84.0001588	900	
84.0001589	1000	
84.0001590	1100	
84.0001591	1200	
84.0001592	1300	
84.0001593	1400	
84.0001594	1500	



PROFILI TRIANGOLARI MAGNETICI

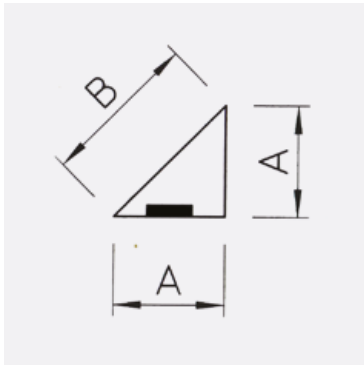
MAGNETIC TRIANGULAR CHAMFER . PROFILES TRIANGULAIRES MAGNETIQUES . PERFILES TRIANGULARES MAGNETICOS

 **TMG-B** triangolo magnetico  *Magnetic chamfer*  *Chanfrein magnétique*  *Triangulo magnetico*



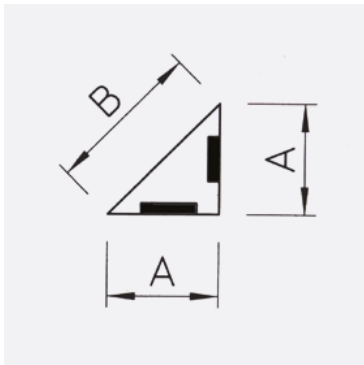
CODICE	TIPO/TYPE	DIMENSIONI DIMENSIONS [m]		PESO WEIGHT [Kg/ml]	LUNGHEZZA LENGHT [ml]
		A	h		
84.0000234	TMG-B 10	10	7.1	0.8	2
84.0000217	TMG-B 15	15	10.6	1.0	2
84.0000218	TMG-B 20	20	14.1	1.8	2
84.0000219	TMG-B 25	25	17.6	2.7	2
84.0000236	TMG-B 30	30	21.2	3.5	2

 **TMG-L** triangolo magnetico  *Magnetic chamfer*  *Chanfrein magnétique*  *Triangulo magnetico*



CODICE	TIPO/TYPE	DIMENSIONI DIMENSIONS [m]		PESO WEIGHT [Kg/ml]	LUNGHEZZA LENGHT [ml]
		A	B		
84.0000233	TMG-L 10	10	14	0.8	2
84.0000220	TMG-L 15	15	21	1.0	2
84.0000221	TMG-L 20	20	28	1.8	2
84.0000222	TMG-L 25	25	35	2.7	2
84.0000327	TMG-L 30	30	42	3.5	2

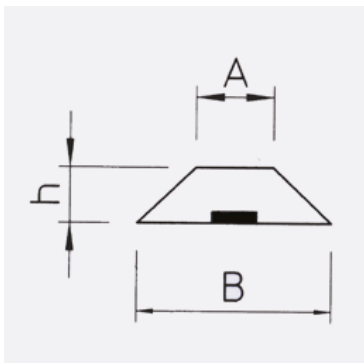
 **TMG-LL** triangolo magnetico  *Magnetic chamfer*  *Chanfrein magnétique*  *Triangulo magnetico*



CODICE	TIPO/TYPE	DIMENSIONI DIMENSIONS [m]		PESO WEIGHT [Kg/ml]	LUNGHEZZA LENGHT [ml]
		A	B		
84.0000257	TMG-LL 10	10	14	0.8	2
84.0000224	TMG-LL 15	15	21	1.0	2
84.0000225	TMG-LL 20	20	28	1.8	2
84.0000226	TMG-LL 25	25	35	2.7	2
84.0000235	TMG-LL 33	30	42	3.5	2

 **TRMG-B** profili trapezoidali magnetici  *Magnetic trapezoidal profiles*  *Profils trapezoidaux magnétique*

 *Perfiles trapezoidales magneticos*



CODICE	TIPO/TYPE	DIMENSIONI DIMENSIONS [m]			LUNGHEZZA LENGHT [ml]
		±A	B	h	
84.0000229	TRMG B28-10	10	28	10	2
84.0000230	TRMG B35-10	15	35	10	2
84.0000231	TRMG B40-15	14	41	15	2

Impronta magnetica in poliuretano

Polyurethane magnetic recess plug . Reservation magnetique en polyurethane . Relleno en poliuretano magnetico



L'impronta tipo MPB è identica all'impronta metallica ma ha dei magneti per fissarla alla cassaforma.



La réservation type MPB est identique à celle métallique mais elle a en plus des aimants pour sa fixation au coffrage.



MPB magnet recess plug is identical to the metallic one but it has magnets to be fixed to the steel form.



El relleno tipo MPB es idéntico al relleno metálico pero tiene imanes para fijarlo al molde.

TIPO - TYPE TYPE - TIPO	CODICE - CODE CODE - CODIGO	TIPO CHIODO ANCHOR TYPE ANCRE TYPE TIPO CHIDO	DIMENSIONI DIMENSIONS DIMENSION DIMENSIONES (mm)			
			ØD	B	ØM	ØC
1.3 t	81.0000860	1.3 t	66	5	M8	20
2.5 t	81.0000861	2.5 t	82	7	M12	27
5.0 t	81.0000862	5.0 t	104	10	M12	37
7.5/10 t	81.0000863	7.5-10 t	118	12	M12	48



Piastre magnetiche di posizionamento boccole

*Magnetic holding plate for sockets placement . Plaques magnetiques de positionnement des douilles
Placa magnética de posicionamiento de los casquillos*



TIPO - TYPE TYPE - TIPO	CODICE - CODE CODE - CODIGO	PERNO FILETTATO THREADED PN TETON FILETÉ TORNILLO ROSCADO	ADESIONE ADHESION (daN)	D1 (mm)	D2 (mm)	H (mm)
3M BC 65/60/10	84.0000654	M 12-30	50	65	60	12
6M BC 65/60/10	84.0000678	M 12-30	100	65	60	12

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