

GATOR BASE FOR PEDESTRIAN USE ONLY

TDS Revision Date (dd/mm/yyyy): 18/08/2016

TECHNICAL DATA SHEET

Update:

August 18, 2016 Make sure you have an updated data sheet on hand. Canada and U.S. dial **1-855-847-7767** or (450) 624-1611

Description:

GATOR BASE is an evolution in base technology saving you time, labor and money for pedestrian applications. Designed with a tongue and groove system **GATOR BASE** is easy to install. Evacuating water through its channels **GATOR BASE** is equivalent to 240 lbs (109 kg) of crushed stone, saving you 6 in (15 cm) of extra excavation. **GATOR BASE** is manufactured using lightweight high-density polypropylene and is environment-friendly and 100% recyclable. Extremely durable, **GATOR BASE** will not degrade in the ground.

Material Type	Expanded Polypropylene (EPP)		
Material Thickness	0.75in (19mm)		
Material Density	3.43 lbs / cubic ft (55 grams / liter)		
Part Format	Edge Interlocking Tongue & Groove		
Part Size	6 sq ft per panel paver bearing surface		
Part Dimensions	Overall usable surface dimensions: 5.79 sq ft		
Part Weight	1.5 lbs per panel		
Tensile Strength	101.5 psi	ISO 1798	
Tensile Elongation	11%	ISO 1798	
Vertical Permeability	>100 inches / hour	EN 12616	
Thermal Expansion Per 1°C change	0.003 in / ft	ISO 4897	
Compression Set-Static load (50% strain, 22hrs. 23°C after 24 hrs)	38%	ISO 1856c	
Thermal Resistance R Value (per inch thickness)	3.6 per in		
Microbiological / Chemical Resistance Chemical resistance	No detrimental effects		

Thermal Properties: Thermal conductivity Melting point Decomposition Temperatrue Flash point Ignition temperature Dimesional stability at heat 0.264 BTU-in/hr-ft²-°F 248-356°F >= 356°F >= 392°F >360°C <2%

ASTM D1929 ASTM D1929 Linear size alterations after 4 d, 110°C; DIN ISO 2796

DIN 52612

Where construction speed is critical

· Easy to use, install and transport.

• No industrial equipment needed.

• 50% savings in materials removal.

Saving expensive costs of material disposal.

· 25% savings in labor costs.

• Saves time and money.

· Higher profit margins.

Limited budget

Ideal For:

- Hills, limited access areas
 - Stairs.
 - Tight work spaces.
 - Norrow allows
 - Narrow alleys.

Restricted construction zones

- Where material storage.
- is prohibited in streets. • Save costly dumping fees.



Alliance Designer Products Inc.

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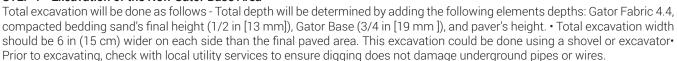
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INSTALLATION INSTRUCTIONS:

Please follow ICPI Tech Specs 2 & 9 for compaction regulations.

STEP 1 • Excavation of the New Gator Base Area

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STEP 2 • Levelling and Compacting of the Base

A • Once excavation is completed, level the excavated area using a rake or shovel. • Ensure a slope of at least 1 degree away from any structure, such as a house. B • The native soil needs to be prepared and compacted in the same way that one would prepare a traditional base installation, using a hand tamper or plate compactor. • This area should be as smooth as possible to get rid of high or low spots within about 3/8 in (10 mm). • Using a string level (stakes and a string line), tie the string to the stakes to establish level according to which the final slope will be measured (minimum of 1 degree to the desired final paver level). • Once the final level is achieved, proceed to step 3.

STEP 3 • Addition of Geo-Fabric and Compacted Bedding Sand

A • Lay down the Gator Fabric 4.4 and cover the complete excavated area. B • Spread an even layer of sand to a depth of 3/4 in (19 mm) over the Gator Fabric 4.4. • To obtain a perfect 3/4-in (19 mm) bedding layer, use two 3/4-in (19 mm) pipes with an equal distance of 4 to 6 ft (1.22 to 1.83 m) over the Gator Fabric 4.4 and fill the surrounding area with sand. Using a straight board, level the bedding sand relatively to the pipes. • When removing the pipes, fill in the empty gaps. • Remember that levelling and compacting the bedding sand will be the last step prior to installing the Gator Base. C • Using a hand compactor and/or plate compactor, compact the 3/4 in (19 mm) of bedding sand until you obtain a final height of ½ in (13 mm) of compacted bedding sand. The final area should be smooth.

STEP 4 • Installation of the Gator Base

Make sure to install the Gator Base on the extended excavation area (total excavation should be 6 in [15 cm] wider on each side than the final paved area). • Start laying the Gator Base units according to a staggered pattern while ensuring locking of the tongue & groove system. This will guarantee the panels' stability when the pavers or slabs are laid down. • Trim any visible curves or protruding angles using a utility knife.

STEP 5 • Installation of Pavers and Gator Edge.

Lay the pavers directly onto the Gator Base according to the selected pattern. • (Adding a second layer ½" (13 mm) of loose bedding sand on top of the Gator Base is also an accepted method of installation.) • Use a rubber mallet to adjust the pavers. • Make sure the Gator Base is 6 in (15 cm) wider on each side than the paved surface. Install Gator Edge on the Gator Base, making sure it rests firmly against the pavers. A Gator Screw will be driven into every second hole to maximize lateral support of the Gator Edge.

STEP 6 • Sweeping, Compacting and Blowing of the Gator Maxx Polymeric Sand

A • When emptying the Gator MAXX polymeric sand bag, spread it onto the dry paved surface. This will avoid segregation and sweeping a mountain of sand. • When sweeping the polymeric sand, spread over a small area before moving onto the next, while making sure to fill in the joints. B • It is now time to compact the sand into the joints using a hand tamper or plate compactor. Do not use a plate compactor over slabs. Repeat filling and compacting of the paver joints. Finally, sweep the surface with a fine bristle broom and remove all excess sand. • Ensure the sand is 1/8 in (3 mm) lower than the paver chamfers. C • Finally, use a blower to blow off all sand residue lying on the paved surface. • The combined actions of the sweeping and blowing will help eliminate any hazing effect.

STEP 7 • Watering and Blowing Action

The watering process will activate the polymeric sand's bonding process, and the sand will harden when dry. A • Set your water spray to "shower," spray the paved surface for 10 to 15 seconds then wait 3 to 4 minutes. (N.B. Ensure the paved surface does not dry between waterings). B • Shower and rinse the paved surface and wait 3 to 4 minutes before repeating the shower and rinse process for a third and final time. However, stop watering when you see a minimal amount of water retention on the paver joints. • If the work is being done on a hot summer day, avoid spraying large areas, as they will dry up faster. C • Finally, use a blower to remove any excess water remaining on the paver surface.



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PAVER APPLICATIONS GATOR BASE WAY TRADITIONAL WAY GATOR BASE WAY COSTLY EXCAVATION, FILL & DUMPING FEES REPLACES 6 IN OF CRUSHED STONE ATOR BASE PACTED SAND 1/2 PACTED BEDDING SAND 1/2 NO CRUSHED STONE O CRUSHED STONE (Adding a second layer 1/2 in (13 mm) of loose

NATURAL STONE APPLICATIONS TRADITIONAL WAY



*The pavers' or natural stones' height (1 1/8 in to 3 1/8 in [2.8 to 8 cm]) will determine the total excavation depth.

bedding sand on top of the Gator Base is also an accepted method of installation.)

Advantages:

- Save 6 in (15 cm) of extra excavation.
- Save 6 in (15 cm) of compacted crushed stone.
- · Save cost of truck and driver on the road.
- Avoid costly dumping fees.

· For pedestrian use only.

- · Reduce labor costs.
- · Reduce wear and tear on machinery.
- Reduce overall installation time.
- Increase profit.

Please Note:

Coverage Per Gator Base Unit:					
36 in = 6 ft sq / 60 x 90 cm= 0.54 m sq x 35.5 in = 5.79 ft sq / 0.59 m x 0.9 m = 0.53 m sq					

Packaging:	Product	Size	Units per Pack	Units per Pallet
	GATOR BASE	24 in x 36 in	10	120

WARRANTY:

ALLIANCE DESIGNER PRODUCTS INC. cannot guarantee results as it has no control over surface and sub-surface preparation and product application. ALLIANCE DESIGNER PRODUCTS INC. agrees that, if the product is proven to be defective, and on the condition that it was installed pursuant to the method of application of surface and sub-surface preparation described above, then ALLIANCE DESIGNER PRODUCTS INC. agrees to refund the purchase price. Proof of purchase is required for any claim. EXCLU-SION OF RESPONSIBILITY THE PARTIES AGREE THAT REFUND OF THE PURCHASE PRICE AS STATED IS THE ONLY OBLIGATION OF ALLIANCE DESIGNER PRODUCTS INC. IN ALL EVENTS, ALLIANCE DESIGNER PRODUCTS INC., SHALL NOT BE LIABLE FOR ANY OTHER DAMAGES OR COSTS, DIRECT OR CONSEQUENTIAL. TO THE EXTENT PERMITTED BY LAW, ALLIANCE DESIGNER PRODUCTS INC., EXCLUDES ANY IMPLIED WARRANTY OF QUALITY, MERCHANTABILITY OR FITNESS FOR PURPOSE.



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